

Marine Engine- 6M33 Series

General Specifications

Bore & Stroke 150x185 mm

Displacement 19.6 L

Cylinder Number 6

Compression ratio 15:1

Fuel System Mechanical Pump

Aspiration TA

Emission Standard IMO Tier

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Duty	Model	PS	kW	RPM
P1	6M33C500-15	500	368	1500
P1	6M33C550-15	550	405	1500
P1	6M33C600-15	600	441	1500
P1	6M33C600-18	600	441	1800



Duty	Model	PS	kW	RPM
P1	6M33C650-15	650	478	1500
P1	6M33C650-18	650	478	1800
P1	6M33C700-18	700	515	1800
P1	6M33C750-18	750	551	1800

Standard Equipments

Engine and block

Cast iron gantry type structure block

One-piece casting crankshaft

Separate cast iron cylinder heads and wet liners

Aluminium alloy pistons with gallery oil cooling

Cooling system

Fresh / raw water heat exchanger with integrated thermostatic

valves and expansion tank

Cast iron centrifugal fresh water pump, mechanically driven

Self-priming raw water pump, mechanically driven

Lubrication system

Filter with metal element, washable

Fresh water cooled lube oil cooler

Optional Equipments

Air starter with storage bottles

Different harness length of remote monitor

Free end PTO

Fuel system

P-type in-line injection pump

Dual-skinned fuel pipe with alarm and leakage collector

Duplex fuel filters replaceable engine running

Intake air and exhaust system

Washable air filter

Turbocharger optimized for marine application

Water jacket exhaust manifold and exhaust expansion joint

Electrical system

24V electric starter motor and battery charging alternator

Voyage safeguard monitor and 5m harness

Certification

CCS and EIAPP

Equipment and factory trial according to Major Classification

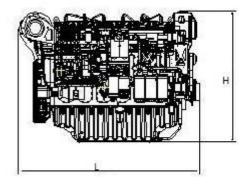
Societies rules

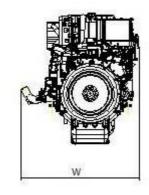
	P1 Duty	P2 Duty	P3 Duty	P4 Duty
Application	Unrestricted continuous	continuous	intermittent	high performance
Engine load variations	Very little or none	continuous	important	very important
Mean engine load factor	80 to 100%	30 to 80%	50%	30%
Annual working time	More than 5000 h	3000 to 5000 h	1000 to 3000h	less than 1000 h
Time at full load	unlimited	8 h each 12 h	2 h each 12 h	1 h each 12 h

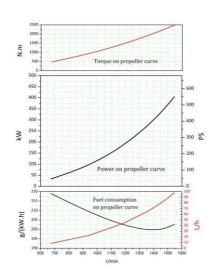


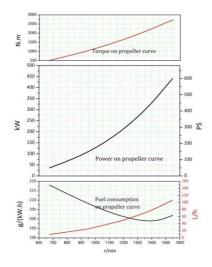
Dimensions and Weight

Length	1916 mm
Width	1252 mm
Height	1383 mm
Dry Weight	2390 kg









Power definition

Standard ISO 3046/1 -1995(F)

Reference conditions

Ambiant temperature	25 °C
Barometric pressure	100 kPa
Relative humidity	30%
Raw water temperature	25 °C

Fuel

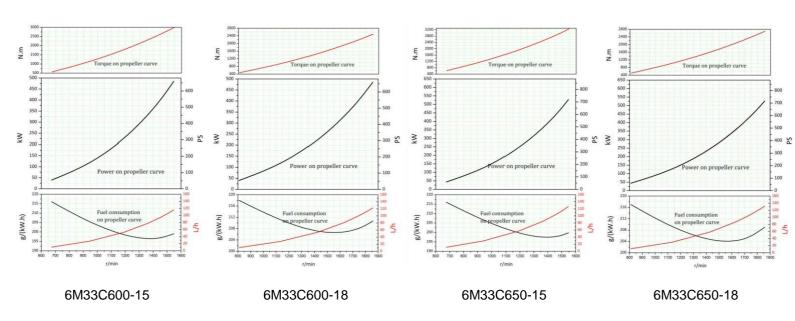
Relative density	0.840 ± 0.005
Lower calorific power	42 700 kJ/kg
Consumption tolerances	+ 5 %

Lube oil

Recommend grade CD 15W/40



6M33C550-15





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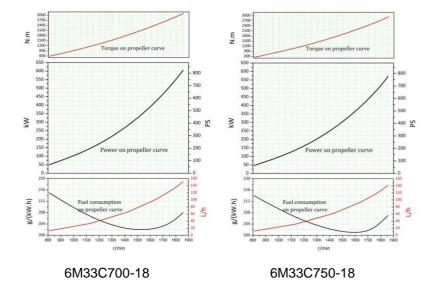
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